

# Work Order ID 66416

Monday, February 14, 2011 12:42:35 PM



Page 1

Item ID: D206-628-021BL

Revision ID:

Item Name: Heli-Access-Step LH, Blue

Start Date: 2/15/2011 Start Qty: 2.00

Required Date: 3/1/2011 Req'd Qty: 2.00

Reference:

Accept

BLUE



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

*MF*

Date:

11-02-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-628	F

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-021 CHG 003

*8/10/03/21*

*CL 11-3-7*

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*11/3/78*

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*8/10/03/21*

*x2*

*LH*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 66416**

Monday, February 14, 2011 12:42:35 PM



Page 2

Item ID: D206-628-021BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH, Blue

Start Date: 2/15/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/1/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-021 Location: <u>11/3</u> PPP Rev: <u>F</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/3/21 SP

11/3/21

11-0321

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR: Yes No** **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, February 14, 2011 12:42:30 PM

Page 1

Work Order ID: 66416

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue



Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec  
10.10.29 now at chg003 DD verf:EC IPP Rev:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2724-041- 206L Step Assembly BLUE		Manufactured	No			110	Each	0.0000	1	2			
--	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

D2731-7 Mounting Lug		Manufactured	No			110	Each	68.0000	4				
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--	--	--	--	--	--	--	--	--	--	--	--	--	--

Location Loc Qty Loc Code

ST420	2	
65224	2	
ST470	66	
61653	1	
62402	15	
62929	50	

BLUE D2732-030 Rubber Cushion		Manufactured	No			110	Each	22.0000	8				
-------------------------------------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Location Loc Qty Loc Code

ST409	22	
65395	22	

FB rec kit @ 3.00"  
↳ measured  
Sukaki

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, February 14, 2011 12:42:30 PM

Work Order ID: 66416

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

D3394-043

Manufactured No

110 Each

87.0000

Lug Assembly

Location

Loc Qty

Loc Code

ST420

3

62589

3

ST475

84

62005

6

62667

8

62930

40

62976

30

BLUE

AN4-14A

Purchased No

110 Each

243.0000

Bolt

Location

Loc Qty

Loc Code

ST357

231

114752

1

116786

230

ST358

3

113359

3

t357

9

116419

9

AN4-15A

Purchased No

110 Each

390.0000

Bolt

Location

Loc Qty

Loc Code

ST308

376

116786

376

ST358

14

114784

9

115108

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Monday, February 14, 2011 12:42:31 PM

Work Order ID: 66416

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

AN960JD416 NAS1149D0463J Purchased

No

110

Each

30.0000

12 24



M116805 11/3/10

8  
72 Washer

## Location

## Loc Qty

## Loc Code

ST300

24

113288

24

ST356

6

115622

6

MS21042L4

Purchased

No

110

Each

5,430.000

12 24



11/3/10 22

8  
72 Nut

## Location

## Loc Qty

## Loc Code

ST300

5430

1123143

2

115589

10

115621

20

116188

3398

116823

2000

24

1150

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE USA, INC.

IIN-D206-628

Page 11 of 12

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-  
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	7 8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE